CANDY BAR LINE
PACKAGING MACHINE
糖排生产线

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企业简介 slab bar
COMPANY PROFILE

Slab Bar

www.hulkpackaging.com

过去的十多年时间里，我们厂制造的糖排生产线已超过300套被各糖果厂家所安装使用，是目前糖排生产线的领先专业制造商，我们用多年的行业经验使您的牛轧糖、乳脂糖、谷物棒、软硬糖、包装机等在食品上成功运营。

近些年，随便新技术的革新，新糖排生产线的投入与运用，全方位实现全自动模块化组合运作，大大提高工作效率、节约劳动成本。

新糖排生产线的优势在于，糖料果仁搅拌后直接倒入保温桶、无需在外冷却、皆在生产线上一气呵成，即可做成单层或双层糖果，压片无需压力成型，且不会改变重量和糖料结构。

同时，为适应现代糖果的需要，我们设计了特殊的双滚刀开条、高低带分路输送系统、双伺服往复切割系统（有机械刀和超声波刀供选择）。

We are the manufacturer specializing in slab bar forming line and packaging machine for more two decade. More than 300 units of slab bar forming lines has been installed for our clients. Through innovative technology and years of expertise, we can help to make you success in the production of nougat, toffee, cereal bar ,protein bar, snicker etc.

With the development of new technology in recent years, our slab bar forming line has realized full-process automation and modularization which has improved the production efficiency and reduced the production cost for our clients as well.

The most significant improvement of our new slab bar forming line and candy production line is that the complete forming, cooling, conveying, cutting and package are full automatic.

What's more, we have developed special slitting and cutter system, dividing and transporting system for our slab bar line. Together with the double servo motor reciprocating cutting machine (with mechanical or ultrasonic knife), different requirements of making various slab bars.

Extruder

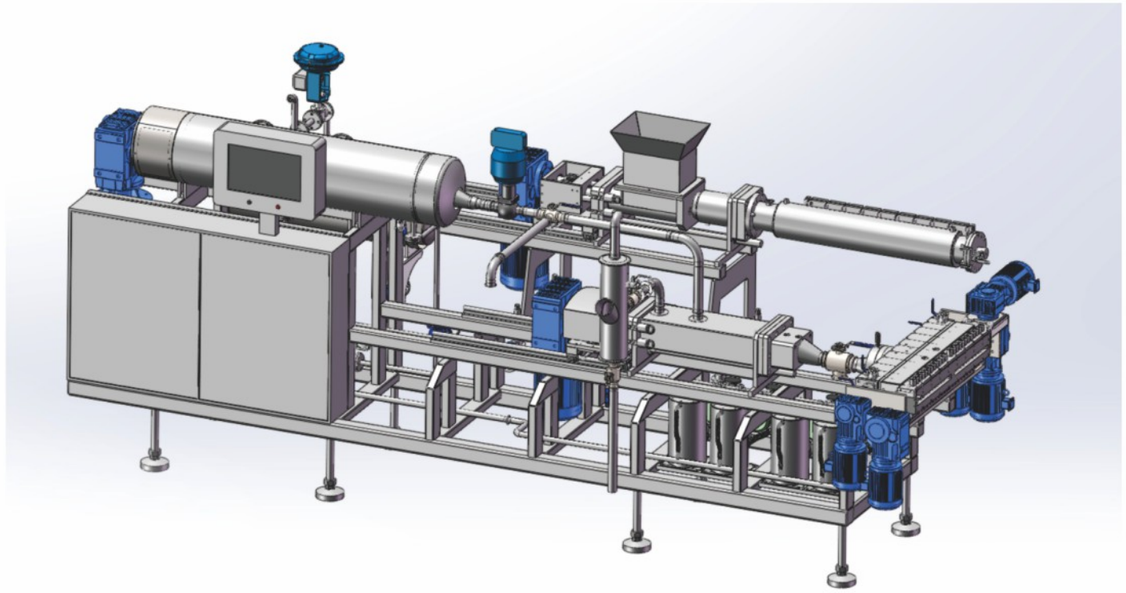
Licorice Candy Extruder Line

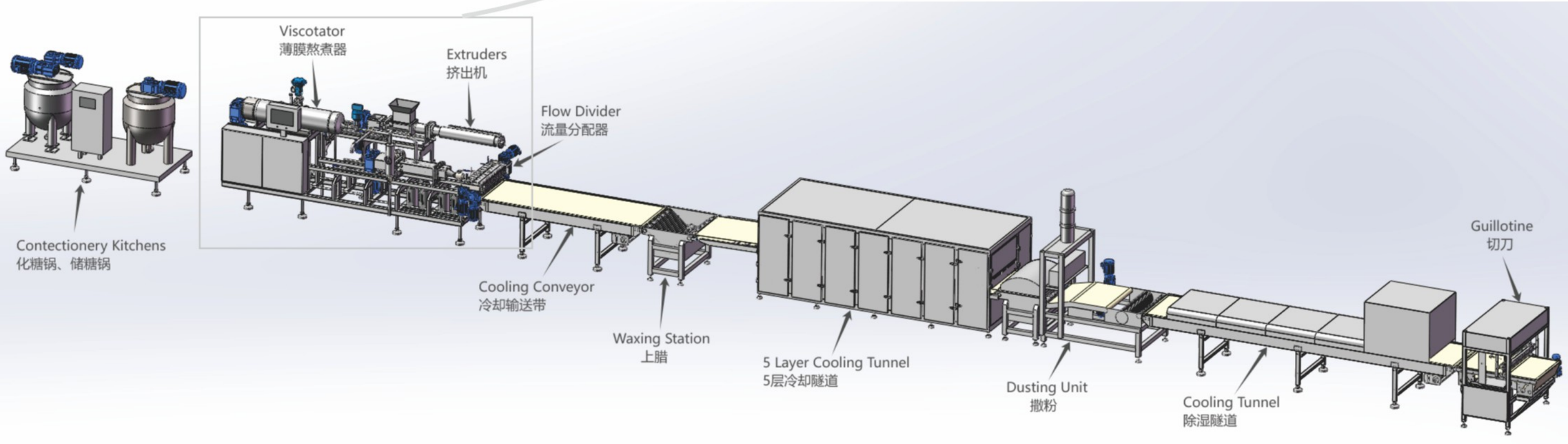
Sour straw candy, multi-colors, center filling,twist shape



Licorice Candy Extruder Line

Extruder

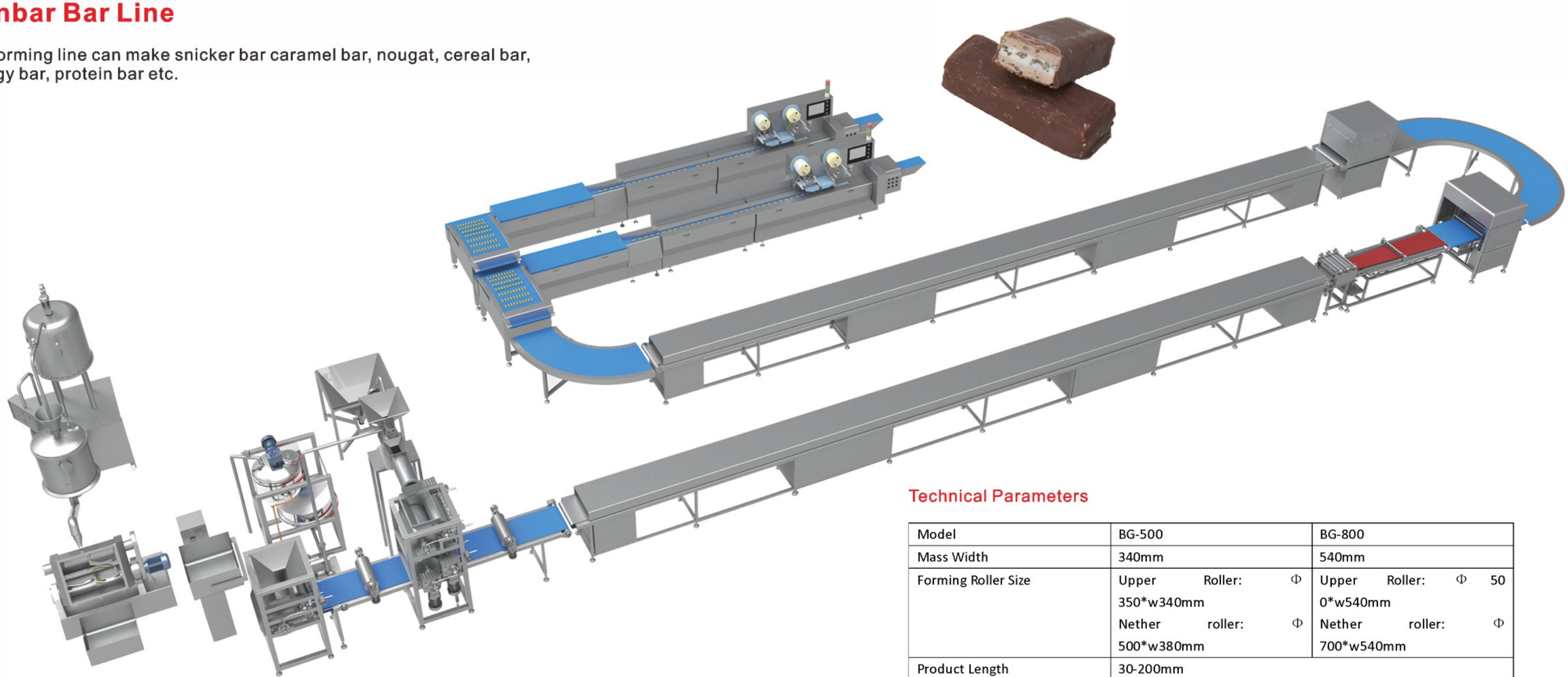




Slab Bar Forming Line Slab Bar

Conbar Bar Line

Bar forming line can make snicker bar caramel bar, nougat, cereal bar, energy bar, protein bar etc.





Technical Parameters

Model	BG-500	BG-800
Mass Width	340mm	540mm
Forming Roller Size	Upper Roller: Φ 350*w340mm Nether roller: Φ 500*w380mm	Upper Roller: Φ 500*w540mm Nether roller: Φ 700*w540mm
Product Length	30-200mm	
Single Layer Product Thickness	5-20mm	
Cutting Speed	0-100times/min	
Capacity	According to product width and cutting speed	
Cutting system	PLC and Servo Motor	

Energy Bar Machine

Slab Bar forming line can make protein bar, fruits bar, dates bar, cereal bar, energy bar, nuts bar, peanuts bar, muesli bar , granola bar, etc.

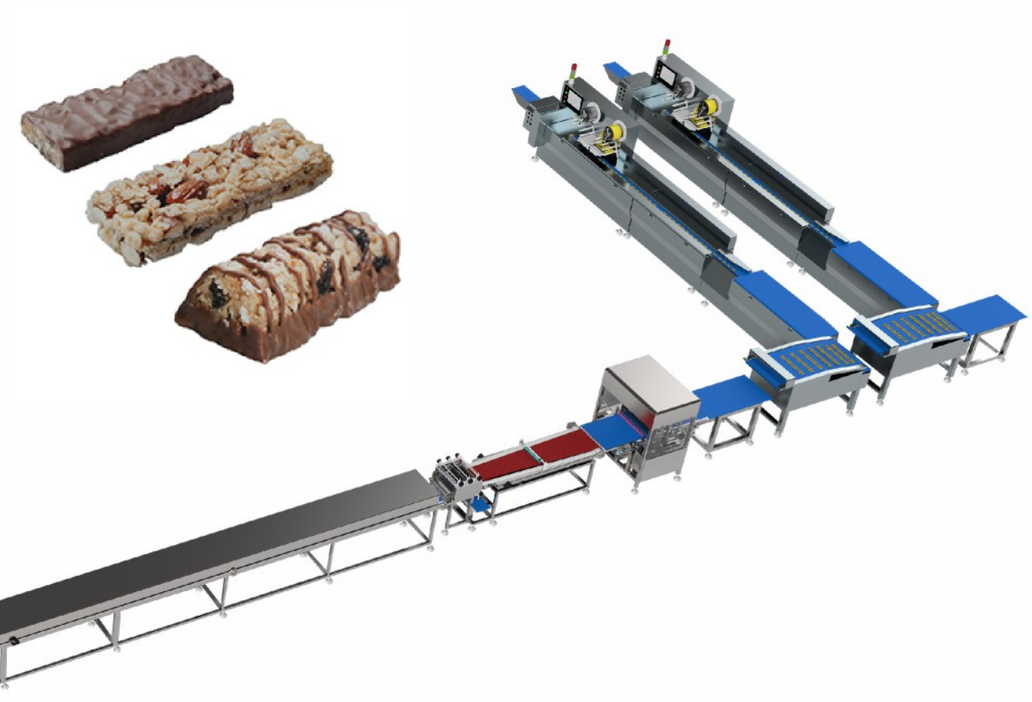


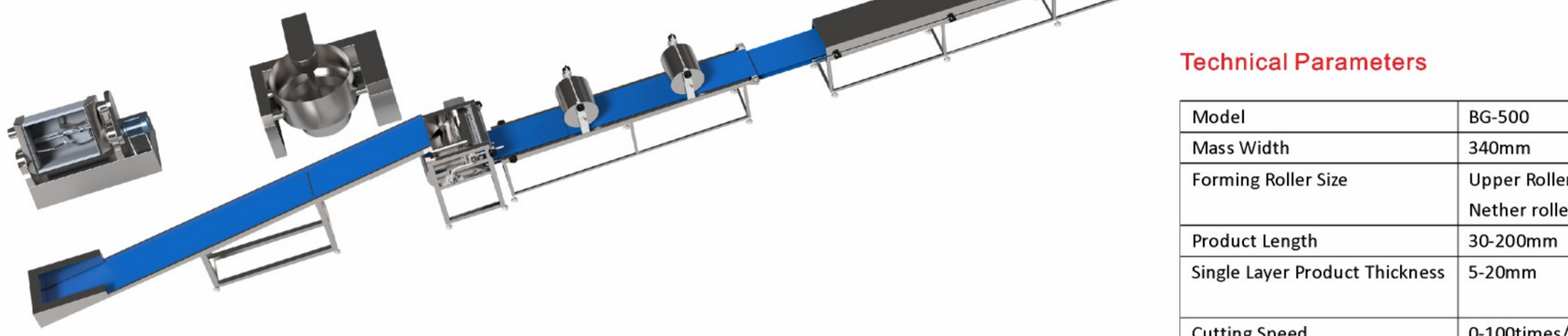






Slab Bar Forming Line Slab Bar





Technical Parameters

Model	BG-500	BG-800
Mass Width	340mm	540mm
Forming Roller Size	Upper Roller:350*340mm Nether roller:500*380mm	Upper Roller:500*540mm Nether roller:700*540mm
Product Length	30-200mm	
Single Layer Product Thickness	5-20mm	
Cutting Speed	0-100times/min	
Capacity	According to product width and cutting speed	
Cutting system	PLC and Servo Motor	

Slab Bar

Slab Bar Forming Line

Crispy Bar Forming Line

Bar forming line can make crispy nougat, cereal bar, caramel bar, nuts bar, peanuts bar etc.





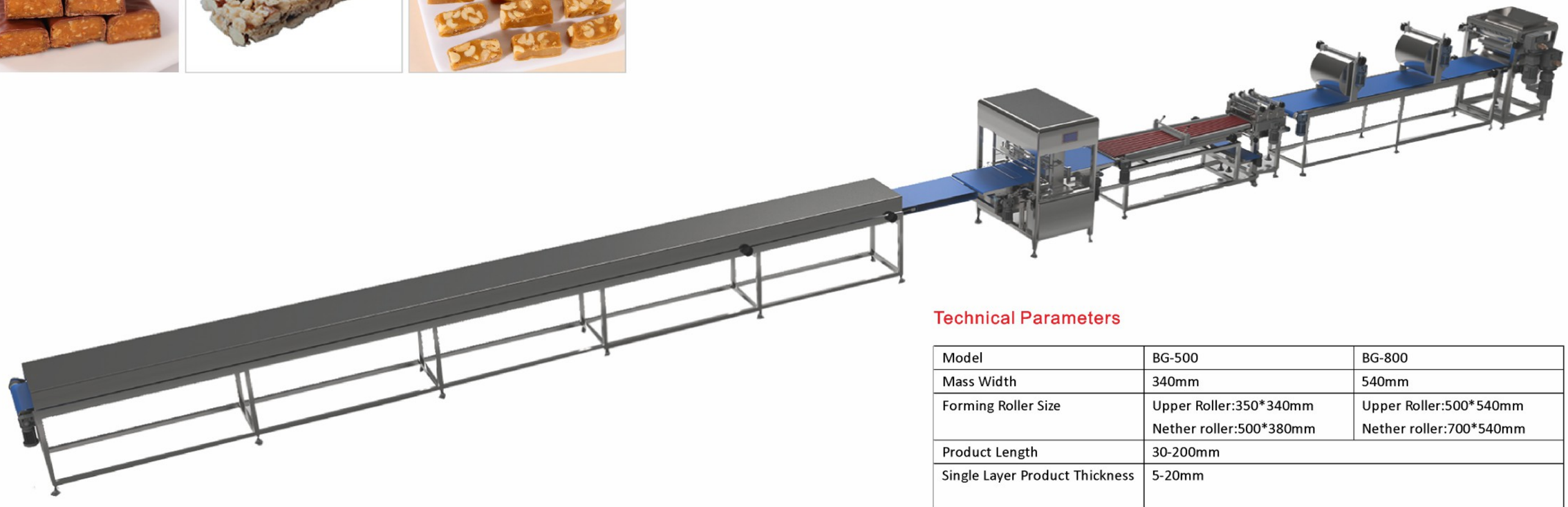


Slab Bar Forming Line

Slab Bar







Technical Parameters

Model	BG-500	BG-800
Mass Width	340mm	540mm
Forming Roller Size	Upper Roller:350*340mm Nether roller:500*380mm	Upper Roller:500*540mm Nether roller:700*540mm
Product Length	30-200mm	
Single Layer Product Thickness	5-20mm	
Cutting Speed	0-100times/min	
Capacity	According to product width and cutting speed	
Cutting system	PLC and Servo Motor	

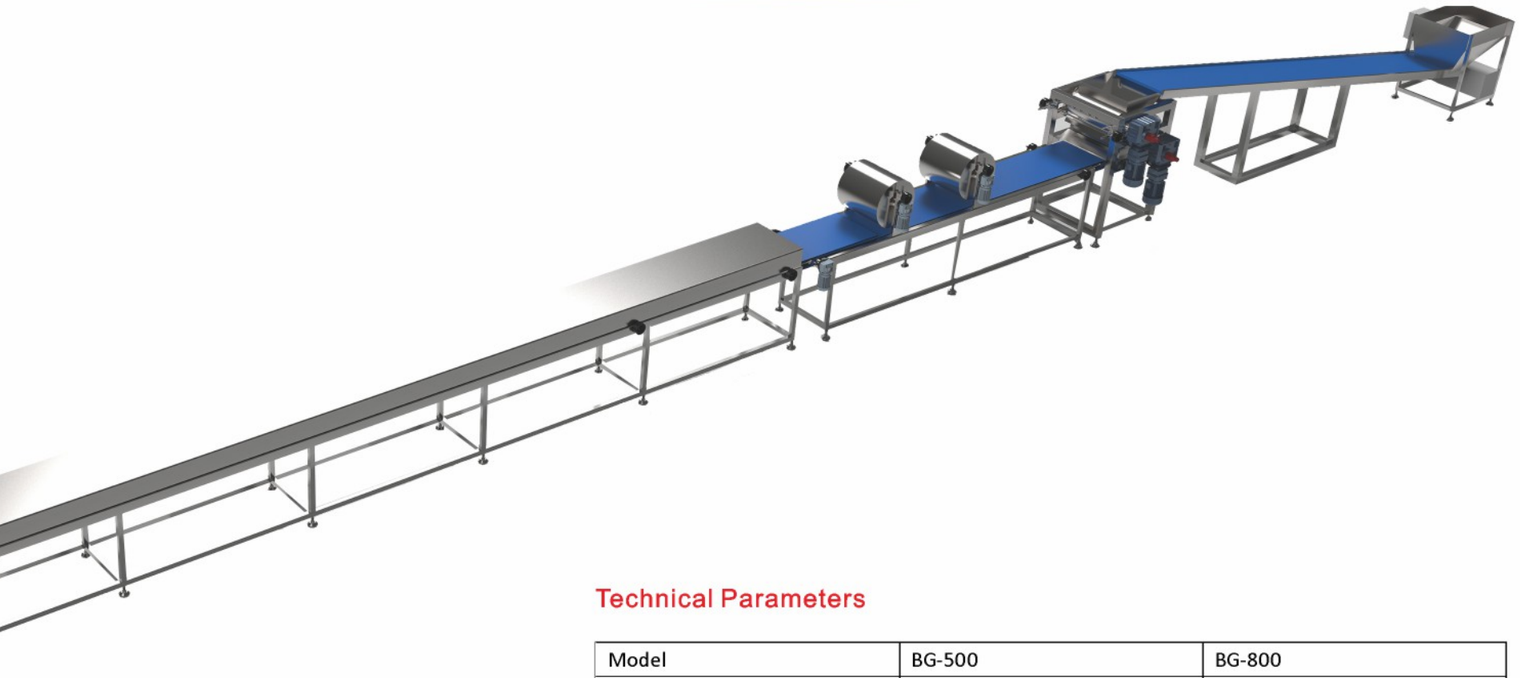
Soft Nougat/Caramel/Fudge Bar Forming Line

Slab Bar forming line can make Soft Nougat, Caramel, Fudge Bar etc.









Technical Parameters

Model	BG-500	BG-800
Mass Width	340mm	540mm
Forming Roller Size	Upper Roller:350*340mm Nether roller:500*380mm	Upper Roller:500*540mm Nether roller:700*540mm
Product Length	30-200mm	
Single Layer Product Thickness	5-20mm	
Cutting Speed	0-100times/min	
Capacity	According to product width and cutting speed	
Cutting system	PLC and Servo Motor	

Candy

Ginger Candy Production Line

Ginger Candy Line can produce indonesia gingerbon candy, ginger candy etc.





Technical Parameters

Roller width	340mm
Roller Materials	Teflon coating
Jacket thickness	30mm
Motor quantity	1pcs
Frequency Converter	1pcs
Machine structure	304 stainless steel
Machine dimension	2400*500mm*3000mm
Machine weight	800KG

Cooling Tunnel and Enrober

Candy





Technical Parameters

Machine name	Cooling Tunnel and Enrober
Cooling tunnel width and length	customized
Enrober Wiremesh Width	400/600/900/1200mm
Chiller	Air Cooling or Water Cooling
Gas	R404A
Wiremesh and belt speed	1.5-3.5M(customized)
Contact part with food	Sus304

Extruder

Chewy Candy Extruder Line

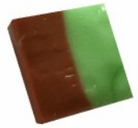
Chewing Candy/Aerated Candy/Chewy Gum

Double Color, Center Filled Etc





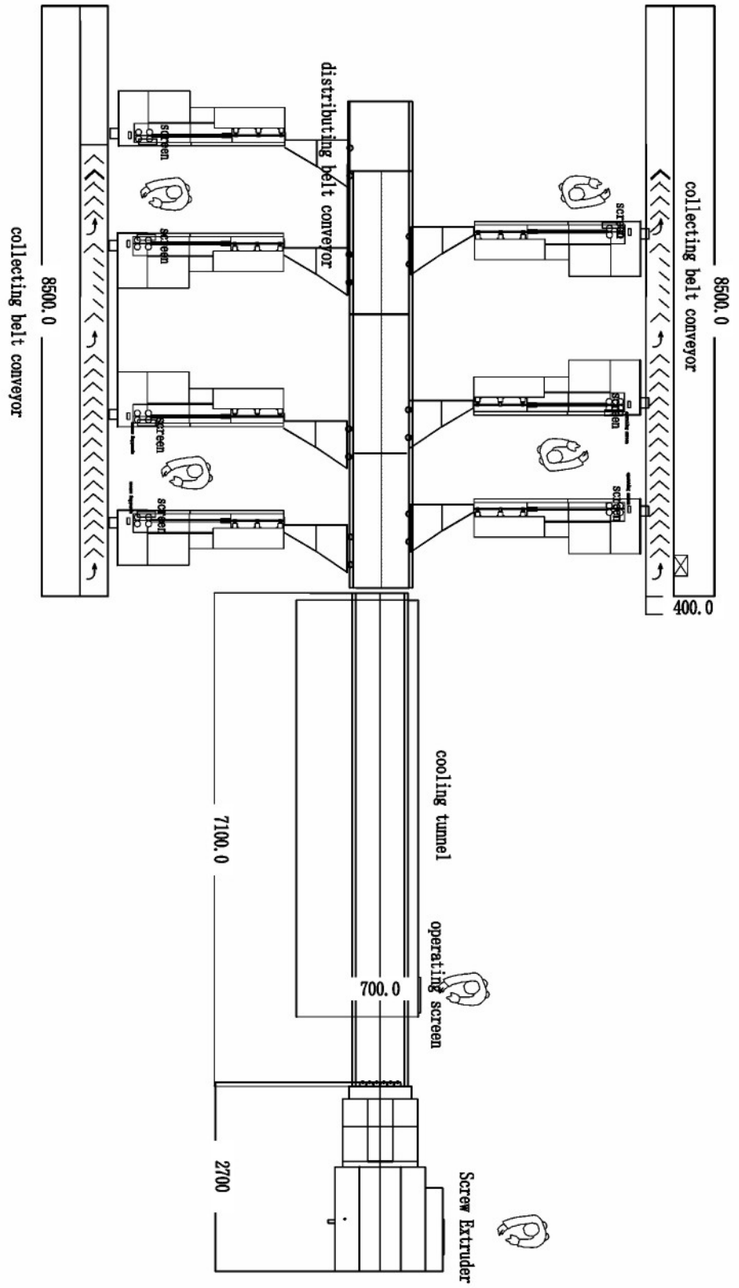






Chewy Candy Extruder Line

Extruder



Moulding

Bar Moulding Machine

Fruits Mixture/Dates Mixture/Sugar/Caramel Mixture







Technical Parameters

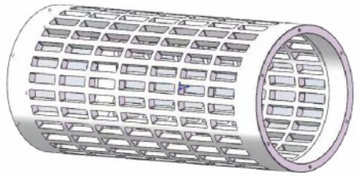
Model	BG-E400	BG-E600	BG-E900
Roller size	Φ220*W400	Φ350*W600	Φ350*W900
Speed	1-4meters/min	1-4meters/min	1-4meters/min
Machine Size	1800*900*1500MM	1800*1100*1900MM	1800*1700*2100MM
Machine Weight	600KG	1000KG	1100KG

Bar Moulding Machine

Moulding

Coconut Bar/Cereal Bar/ Sesame Bar/Nuts Bar











Technical Parameters

Model	BG-M400	BG-M600	BG-M900
Mold Roller Width	W400	W600	W900
Press/Stroke speed	20-30press/min	20-30press/min	20-30press/min
Machine Size	1500*1000*1900MM	1500*1400*1900MM	1500*1700*1900MM
Machine Weight	900KG	1000KG	1100KG

Slab Bar

Forming Rollers Units



Technical Parameters

Product	Four Rollers Forming Units	
Model	BG-FT500	BG-FT800
Mass Width	340mm	540mm
Rollers Dimension	Φ350*340mm*2pcs Φ500*380mm*2pcs	Φ350*540mm*2pcs Φ500*540mm*2pcs
Hopper Volume	20KG	30KG
Roller Speed	3-6Meters/min(frequency converter speed adjustable)	3-6Meters/min(frequency converter speed adjustable)
Motor Power	370W*4	370W*4
Mass Thickness scope	5-20mm(adjustable)	5-20mm(adjustable)
Machine Dimension	800*1200*1400mm	800*1400*1500mm
Roller JacketLayer Thickness	30mm	30mm
Roller Materials	Stainless steel or Iron Teflon coating	
Cooling Medium	Ice Water or Glycol	

Forming Rollers Units

Slab Bar

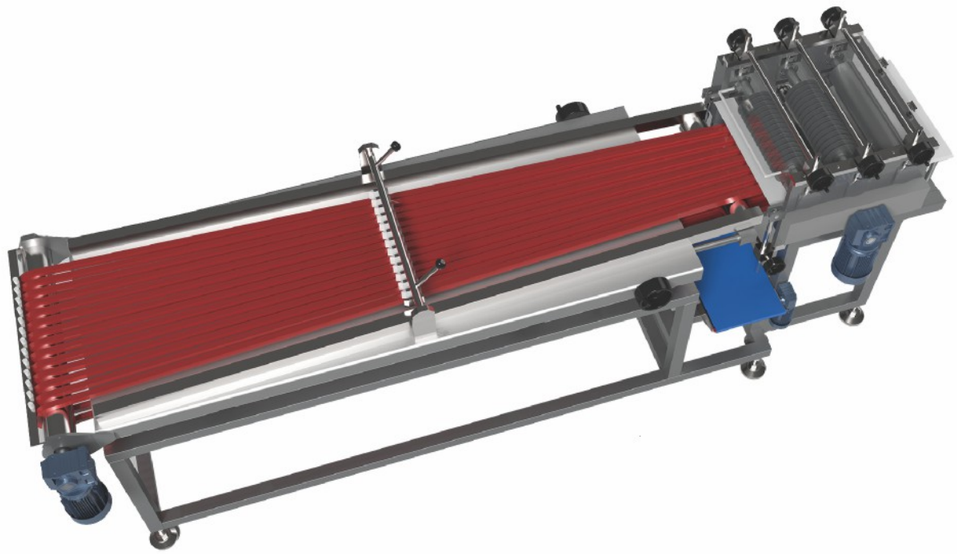


Technical Parameters

Product Name	Double Rollers Forming Units	
Model	BG-F500	BG-F800
Mass Width	340mm	540mm
Rollers dimension	Upper Roller:Φ350*340mm Nether Roller:ϕ500*380mm	Upper roller:ϕ500*540mm Nether Roller: Φ 700*540mmm
Hopper Volume	20KG	30KG
Roller Speed	3-6Meters/Min(frequency converter speed adjustable)	3-6Meters/M(frequency converter speed adjustable)
Motor Power	Upper Roller:370W Nether Roller:370W	Upper Roller550W Nether Roller:550W
MassThickness scope	5-20mm(adjustable)	5-20mm(adjustable)
Machine Dimension	800*1200*1400mm	800*1400*1500mm
Roller Jacket Layer Thickness	30mm	30mm
Roller Materials	Stainless steel or Iron Teflon coating	
Cooling Medium	Ice Water or Glycol	

Slab Bar

Slitting and Splitting



Technical Parameters

Model	BG-S500	BG-S800
Mass width	340mm	540mm
Slitting Knife motor	0.75kw	1.1kw
Belt Motor	0.55kw	0.75kw
Mass spreading width	Customized according to product	
Machine Dimension	3200*750*1600mm	3400*1200*1600mm
Machine weight	550KG	650KG

Transversal Cutter

Slab Bar



Technical Parameters

Model	BG-T500	BG-T800
Cutting Width	660mm	1060mm
Cutting Speed	Ultrasonic Knife:30-80 Times/min Stainless Steel:30-100 Times/min	
Belt Motor power	Infeed belt:0.37kw Discharge belt:0.37kw	Infeed belt:0.55kw Discharge belt:0.55kw
Servo motor power	Two Panasonic servo motors control Servo motor:5kw Servo motor:1kw	
Air Pressure	2KG	2KG
Machine Dimension	2000*1200*2000mm	2000*1800*2000mm
Machine Weight	1000KG	1200KG

Mixer

Horizontal Mixer

Double Blade Cereal Bar Mixer





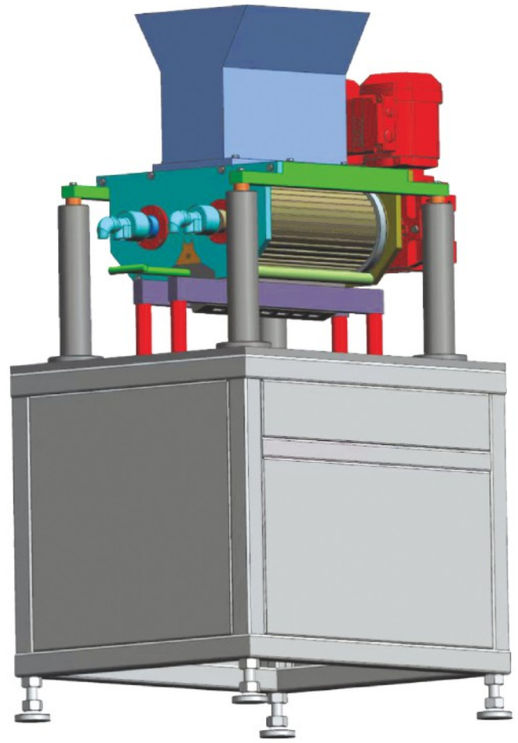
Heavy Duty Double Blade Mixer





Protein/Fruits Bar Extruder

Extruder





Technical Parameters

Model	BG-EX400	BG-EX600	BG-EX900
Drum width	400mm	600mm	900mm
Extruder speed	1-3meters/min		
Extruder type	Double drum		
Extruder shape	customized		
Capacity	200kg/h	400-500kgh	600-800kgh

Cooker

Aerated And Mixing Cooker

Mixing and aerated cooker

Application:
Suitable for Sugus , Nougat, Milk Candy, Toffee Candy, Fruit Candy , Soft Candy etc.

Feature:
1.PLC and Touch Screen Control.
2.Aerated, Mixing and fast cooking.
3.Three layers horizontal ball type mixing with inner air inflation.
4.Stainless steel structure.







Technical Parameters

Model	HK-A750
Capacity	≤750KG
Power	30 KW
Air pressure	0.7-0.9mpa
Air consumption	MAX6000L/H
Steam pressure	≤0.8mpa
Thermal pipe	≤0.1mpa
Air inflationMixing pot	≤0.5mpa
Thermal water	60-80℃
Machine Size	3300*1300*3200mm
Pot Volume	0.33 m³

Aerated And Mixing Cooker

Cooker

Double mixing pots air inflation cooker

Application:
Suitable for Sugus , Nougat, Milk Candy, Toffee Candy, Fruit Candy , Soft Candy etc.

Feature:
1.PLC and Touch Screen Control.
2.Aerated, Mixing and fast cooking.
3.Three layers horizontal ball type mixing with inner air inflation.
4.Stainless steel structure.





Technical Parameters

Model	HK-A600
Capacity	≤800KG
Power	46 KW
Air pressure	0.7-0.9mpa
Air consumption	MAX6000L/H
Steampressure	≤0.8mpa
Thermal pipe	≤0.1mpa
Air inflationMixing pot	≤0.5mpa
Thermal water	60-80℃
Machine Size	3300*1800*3200mm
Pot Volume	0.33 m³
Machine weight	3300KG

Cooker

Vacuum Steam Batch Cooker







Machine Name	Batch Cooker
Batch Capacity	150-200kg/batch
Steam Pressure	0.6mpa
Machine Voltage	3phase 220V/380V 50/60HZ
Cooking Type	Steam Close Mouth Type





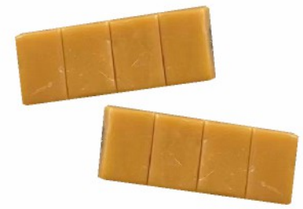


Machine Name	Vacuum Batch Cooker
Batch Capacity	150-200kg/batch
Steam Pressure	0.6mpa
Machine Voltage	3phase 220V/380V 50/60HZ
Cooking Type	Steam Close Mouth Type
Application	Caramel, toffee, Candy Cooking

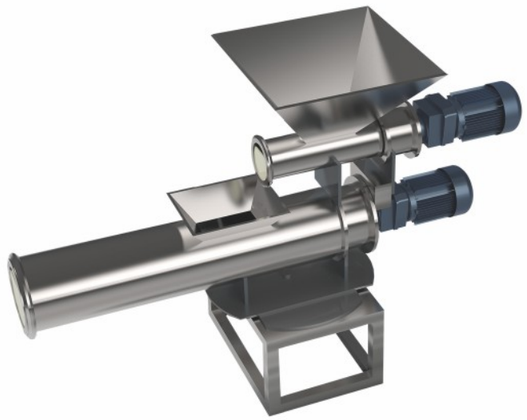
Vacuum Steam Batch Double Cooker

Cooker





Continuous Mixer For Syrup and Nuts



Technical Parameters

Hopper volume	30KG
Power	Upper screw motor:0.37kw Nether screw motor:0.75kw
Machine Size	1500*600*1000mm(height can be designed according to the real condition)
Machine Weight	200Kg

Dissolving Weighing and Dissolving System

Function:
1.Weigh the sugar, milk powder, glucose, maltose,etc.
2.Mixing and dissolving the ingredients.



Technical Parameters

Specifications	HK-750	HK-1500
Capacity	600-750KG/H	1200-1500KG/H
Power	14.7KW	17.7KW
Compressor Air Consumption	400	500
Steam Consumption	100KG/H	200KG/H
Steam Pressure	8KG	8KG
Mixing TankVolume	280L	280L
Dissolving Tank	320L	320+320L
Liquid Valve	Specification and quantity according the requirement of customer's	
Machine Dimension	2100*1400*3060mm	2100*1800*3060mm
Machine Weight	1000KG	1300KG

Slab Bar



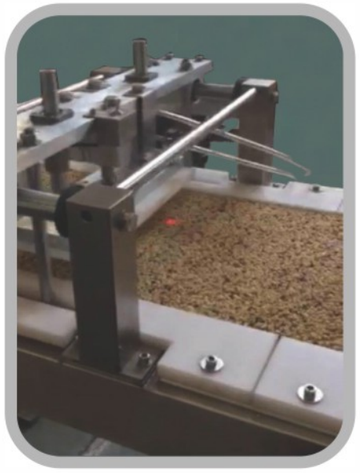




Slab Bar











Slab Bar





Depositing

SERVO DRIVEN HARD CANDY DEPOSITING PLANT
硬糖伺服浇注生产线





性能及特点 PURPOSE AND CHARACTERISTIC

BSF系列真空薄膜熬糖硬糖伺服浇注生产线是目前先进的糖果浇注生产设备，它采用全伺服控制于一体，结构紧凑，具有较高的自动化程度。该机产量高，生产效率显著，不仅能生产单色水晶糖，夹心糖，也能生产双色双味糖，斑纹糖及司考奇等。

The BSF series microfilm cooker and servo driven hard candy depositing plant are the advanced equipment for candy depositing, they are driven by servo motors and controlled by intelligent card, with tight construction and high automation and also with large outputs . They can produce transparent candy, center-filled candy, twin color& twin flavor candy, stripe candy and butter scotch, etc.

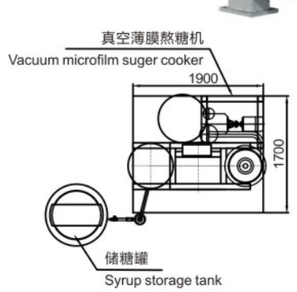


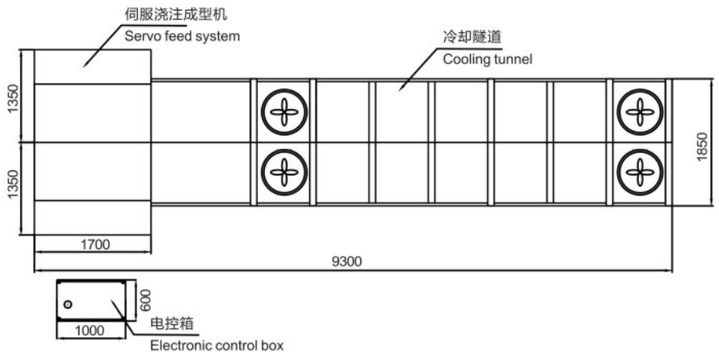
技术规格 SPECIFICATION

生产能力 Production capacity	300-800kg (按每粒5克计算As per 5g candy)
耗电量 Power consumption	30-45kw
压缩空气耗量 Compressed air consumeption	0.5m³/min
压缩空气压力 Air pressure	P=0.4-0.6MPa
蒸汽耗量 Steam consumption	450kg/h
蒸汽压力 Pressure of steam	P<0.7MPa
用水量 Water consumption	2200L/h
外形尺寸 Size	13m(长)x2m(宽)x2.7m(高)
整机重量 Weight of machine	6000kg









Depositing

VACUUM COOKER AND SOFT CANDY SERVO DRIVEN DEPOSITING PLANT
真空熬糖软糖伺服浇注生产线





性能及特点 PURPOSE AND CHARACTERISTIC

BSFR系列真空熬糖软糖浇注生产线是目前先进的软糖硬模浇注设备，它集机、电、气于一体，也可以采用全伺服控制，结构紧凑，具有较高的自动化程度。是生产卡拉胶、明胶立体和半立体软糖的理想设备。

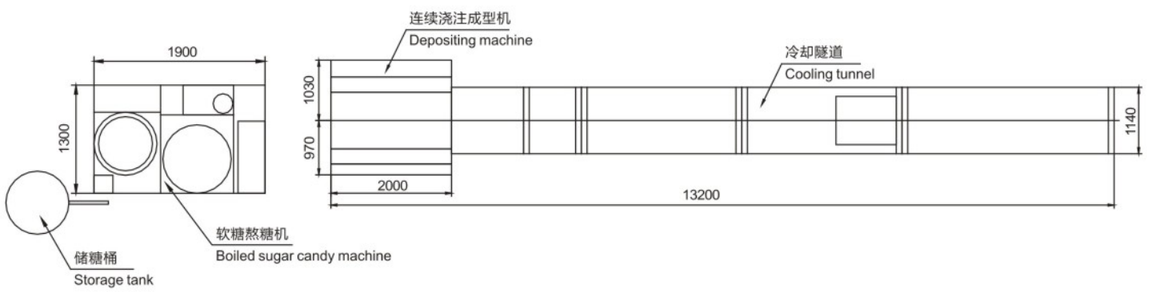
The BSFR series Vacuum cooker and soft candy depositing plant are the advanced equipment for soft candy with alu. moulds. They combined by mechanical, electric and pneumatic , and can be controlled by servo driven also. With tight construction and high automation, they are the best choose for produce carrageenan, gelatin solid and half solid candy

技术规格 SPECIFICATION

生产能力 Production capacity	150-600kg (按每粒5克计算As per 5g candy)
耗电量 Power consumption	15-30kw
压缩空气耗量 Compressed air consumeption	0.5m³/min
压缩空气压力 Air pressure	P=0.4-0.6MPa
蒸汽耗量 Steam consumption	450kg/h
蒸汽压力 Pressure of steam	P<0.7MPa
用水量 Water consumption	2000L/h
外形尺寸 Size	18m(长)x2m(宽)x2.7m(高)
整机重量 Weight of machine	5000kg







Depositing

MULTI-FUNCTION SERVO DEPOSITING PLANT
多功能伺服浇注生产线

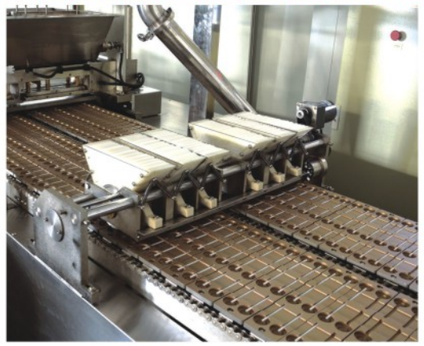


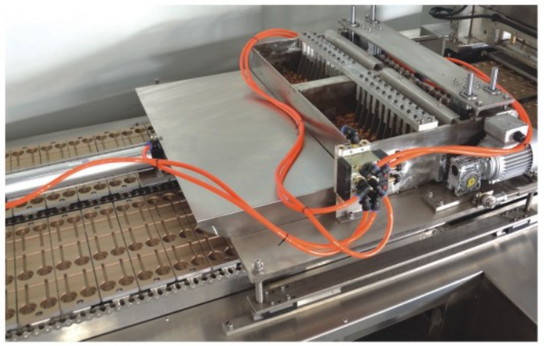


性能及特点 PURPOSE AND CHARACTERISTIC

BSFP-II 多功能连续伺服浇注线是目前我公司走在国内同行业前端的全自动糖果生产成型设备，该设备可浇注成型单色糖、杏仁奶脆糖及话梅扁棒等糖果。控制器使用进口的独立式系统级多轴运动控制器。每个运动轴都配置为伺服轴用以驱动伺服电机做精确定位和定速控制。设备运行快速、精确而且平稳，且使用操作简单，大大提高工作效率。

BSFP-II The multi-function servo depositing plant is advanced and fully automatic candy production line for single color candy cream candy with nut,flat lollipop with plum and so on. All the motion is controlled by the servo motor which makes exact depositing position and steady running speed. Also,this plant is easy to operate,with high efficienoy and high output.





技术规格 SPECIFICATION

生产能力 Production capacity	15000 pcs/h
耗电量 Power consumption	25kw
压缩空气耗量 Compressed air consumeption	1m³/min
压缩空气压力 Air pressure	P= 0.4-0.8MPa
蒸汽耗量 Steam consumption	450kg/h
蒸汽压力 Pressure of steam	P<0.8MPa
用水量 Water consumption	2200L/h
外形尺寸 Size	12.5m(长)x 2m(宽)x 2.6m(高)
整机重量 Weight of machine	6000kg



Depositing

TOFFEE CANDY DEPOSITING PLANT
太妃糖自动浇注成型生产线



性能及特点 PURPOSE AND CHARACTERISTIC

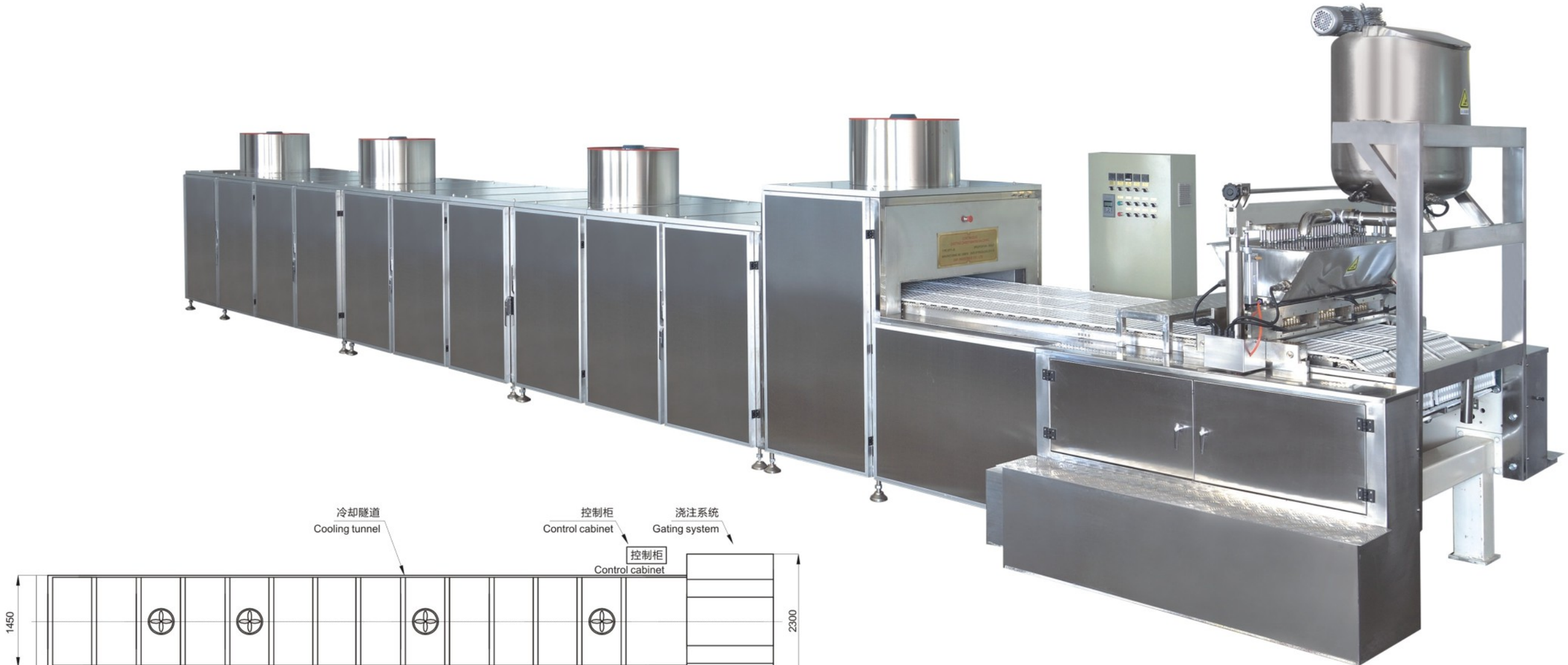
BTFT太妃糖真空刮锅式熬糖连续自动浇注成型生产线是目前最先进的太妃糖浇注生产设备。它集机、电、气于一体，采用弹性硅胶模具，气动式自动脱模，具有较高的自动化程度，该机产量高，生产效率显著，不仅能生产单色纯太妃糖、双色太妃糖、夹心太妃糖，也能生产喷花带夹心太妃糖等。

BTFT toffee candy deposting plant is the most developed equipment for producing the toffee candy. It gathers machine and electric all in one, using the slicon moulds, and demoulding automaticly by pneumatich system,with highly automatic. This plant with high output , suit for producing pure toffee, double color toffee, centre filling toffee and stripe toffee with centre filling and so on.



技术规格 SPECIFICATION

生产能力 Production capacity	150-450kg (按每粒6克计算As per 6g candy)
耗电量 Power consumption	20-40kw
压缩空气耗量 Compressed air consumeption	0.5m³/min
压缩空气压力 Air pressure	P=0.4-0.6MPa
蒸汽耗量 Steam consumption	300kg/h
蒸汽压力 Pressure of steam	P<0.6MPa
用水量 Water consumption	1500L/h
外形尺寸 Size	16m(长)x2m(宽)x2.3m(高)
整机重量 Weight of machine	6000kg



Depositing

SERVO BALL LOLLIPOP PLANT
球形棒糖自动插棒伺服浇注生产线





性能及特点 PURPOSE AND CHARACTERISTIC

BSFB 球形棒糖伺服浇注线是目前我公司走在国内同行业前端的全自动伺服浇注和自动化伺服插棒的糖果生产成型设备. 该设备可浇注成型单色棒糖、双色棒糖等多种色系糖果。控制器使用进口的独立式系统级多轴运动控制器。每个运动轴都配置为伺服轴用以驱动伺服电机做精确定位和定速控制。设备运行快速、精确而且平稳，且使用操作简单，替代以往人工插棒等诸多人工费用，大大提高工作效率为企业节省成本。

BSFB The servo ball lollipop plant is advanced and fully automatic production line with servo deposit and servo stick insertion,no need manual stick insertion.It is suitable for production of single color lollipop,double color lollipop or other multi color lollipop. The controller is the imported multi-axis motion controller with independent system.All the motion is controlled by the servo motor which makes exact depositing.position and steady running speed. Also,this plant is easy to operate, with high efficiency ant high output.





技术规格 SPECIFICATION

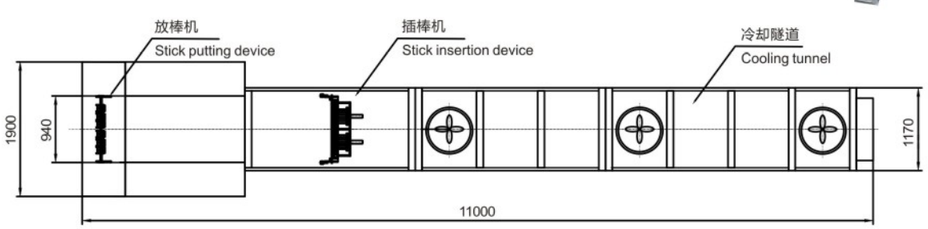
生产能力 Production capacity	36000 pcs/h
生产速度 Production speed	30-40/min
耗电量 Power consumption	45kw
压缩空气耗量 Compressed air consumeption	0.3m³/min
压缩空气压力 Air pressure	P=0.6-0.8MPa
使用环境温度 Ambient temperature	20-25 C
使用环境湿度 Operating humidity	55%
外形尺寸 Size	13m(长)x3.7m(宽)x2.6m(高)
整机重量 Weight of machine	7000kg





棒棒糖机械浇注机





Depositing

DOUBLE MICROFILM COOKER HIGH-PERFORMANCE HARD CANDY PRODUCTION LINE
双薄膜高性能硬糖生产线





性能及特点 PURPOSE AND CHARACTERISTIC

BSFG双薄膜高性能硬糖生产线主要适用于高端品质的双色双味硬糖、棒棒糖，采用双薄膜真空熬煮，自动加奶系统，全伺服电机控制系统，全自动插棒系统，结构紧凑，具有较高的自动化程度，设备能到达GMP要求。

BSFG double microfilm cooker high-performance hard candy production line is mainly applicable to high-end two-color and two flavor hard candy and lollipop. It adopts vacuum double microfilm cooker, automatic milk dosing system, full servo motor control system and full-automatic stick inserting system. It has compact structure and high degree of automation. The equipment can meet the GMP requirements.



技术规格 SPECIFICATION

生产能力 Production capacity	300-600kg/h(BSFG300, 450, 600)
耗电量 Power consumption	65kw-90kw
压缩空气 Compressed air	0.6mpa 0.6 m^3/min
蒸汽 Steam	0.8mpa 1000kg/h
外形尺寸 Sizes of machine	26000mmX3000mmX2600mm



COATING

SOFT CANDY AUXILIARY EQUIPMENT
软糖辅助设备





性能及特点 PURPOSE AND CHARACTERISTIC

BRTF软糖辅助设备包括预撒糖机、涂糖（油）机、爬坡机和七层除湿冷柜。
该设备适合果胶软糖等免烘烤的软糖。

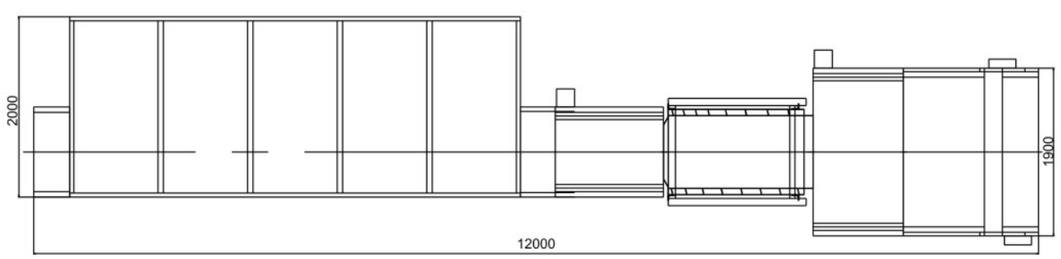
BRTF soft candy auxiliary equipment include sugar pre-coating,sugar and oil coating machine,
climbing conveyor,multilayer cooling tunnel,this equipment is apply to soft candy which is not need roast.



技术规格 SPECIFICATION

生产能力 Production capacity	400-1000kg/h
糖粒重量 Weight of candy	–
糖型 Cnady shape	–
耗电量 Power consumption	20kw
耗气量 Air consumption	–
用水量 Water consumption	–
蒸汽耗量 Steam consumptionn	350kg
蒸汽压力 Pressure of steam	0.3mpa
机器占地面积 Area for the machine	20mX4mX2.2m
整机重量 Weight of machine	7000kg





Candy

HARD CANDY FORMED MACHINE
硬糖夹心冲压成型生产线



性能及特点 PURPOSE AND CHARACTERISTIC

BCM 300 硬糖夹心冲压成型生产线是一种高性能的糖果冲压设备。它由夹心泵、保温辊床、均条机、冲压成型机、冷却隧道组成。该机集机、电、气于一体可同步自动控制夹心、拉条、成型，结构紧凑，设计合理，具有较高的自动化程度，是理想的冲压成型设备。

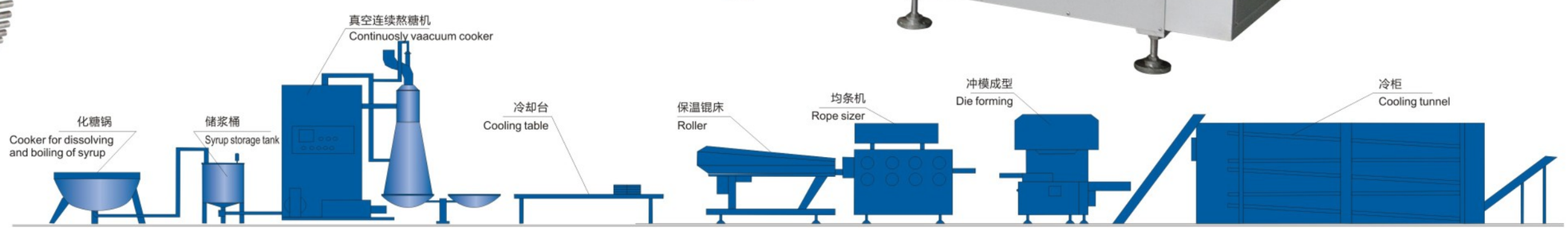
BCM 300 hard candy die forming produciton line is a high-powered candy die-forming equipment. It is consists of the centre filling machine, rope sizer, liner, former, cooling tunnel. These machine conbined by machine, electricity and air , can controlling centre filling, lining, former, structury tightly, designing resonable, with high automaticly, it is ideal candy forming equipment.



技术规格 SPECIFICATION

生产能力 Production capacity	250-400kg/h
冲压速度 Forming speed	1000pcs/min
最大糖重 Tax candy weight	7g
冷却要求（温度、湿度） Tooling requirment (temperature, humidity)	20-25°c 55%
耗电量 Power consumption	12kw
外形尺寸 Size	10m(长)x1.2m(宽)x1.6m(高)
整机重量 Weight of machine	3500kg





COOKER

MICROFILM COOKER
连续真空薄膜熬糖机





技术规格 SPECIFICATION

生产能力	300-500kg(按每粒5克计算)
耗电量	16kw
压缩空气耗量	0.3m³/min
压缩空气压力	P=0.4-0.6MPa
蒸汽耗量	450kg/h
蒸汽压力	P<0.7MPa
用水量	2200L/h
外形尺寸	2.3m(长)x2m(宽)x2.7m(高)
整机重量	2500kg

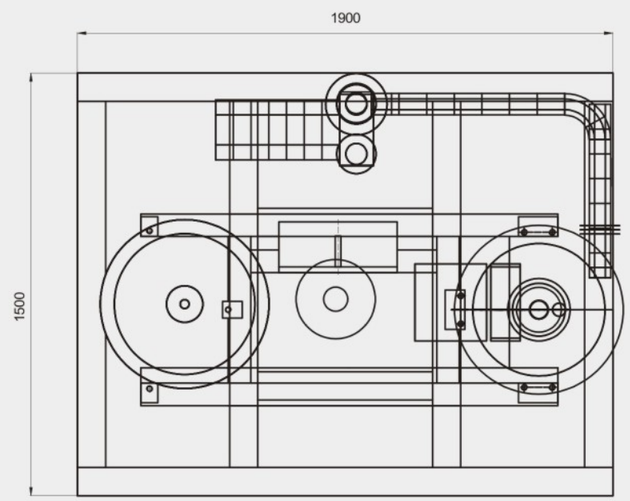
Production capacity	300-500KG（AS PER 5G CANDY）
Power consumption	16kw
Compressed air consumeption	0.3m³/min
Air pressure	P=0.4-0.6MPa
Steam consumption	450kg/h
Pressure of steam	P<0.7MPa
Water consumption	2200L/h
Size	2.3m(L)x2m(W)x2.7m(H)
Weight of machine	2500kg

性能及特点 PURPOSE AND CHARACTERISTIC

BZBA连续真空薄膜熬糖机具有连续自动熬糖和自动控温的功能，该机具有产量高、熬糖质量好、糖浆透明度高、操作简便的特点。该机与BLJC自动浇注成型机或BCBT棒糖自动浇注生产线配套使用，是理想的真空熬糖设备。

Model BZBA mikrofilm cooker has the function of auto-continuous sugar-cooking and auto-control the temperature. High output,good quality of sugar cooking, high transparence of syrup and convenient operation . It can be used together with BLJC depositing machine or BCBT lollipop production line. It is the perfect equipment of sugar-cooking.

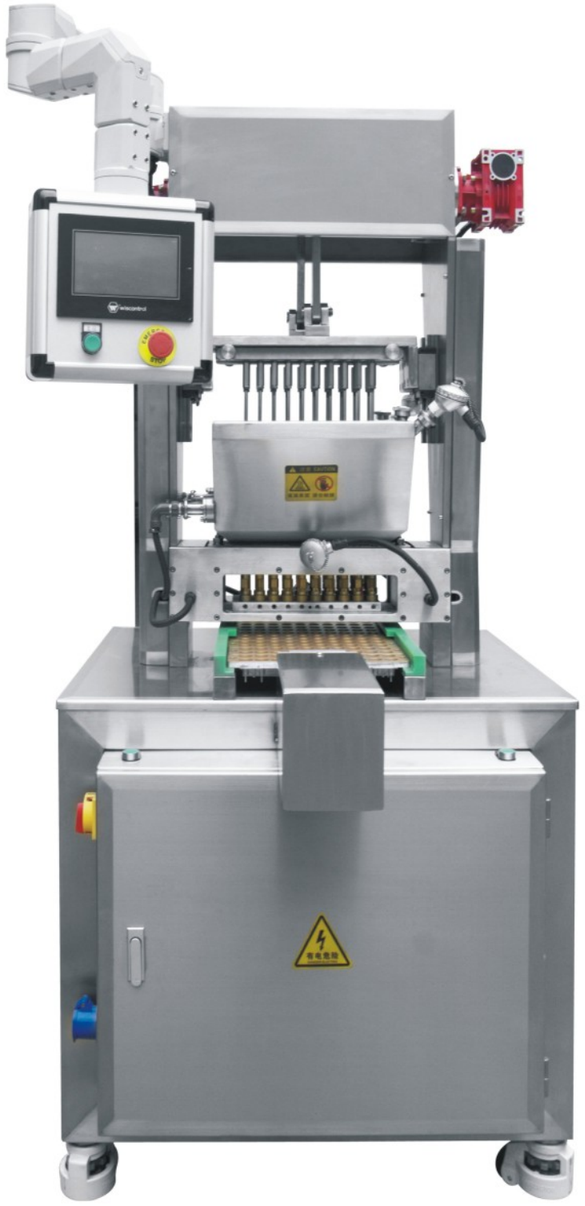
布局图 LAYOUT



DEPOSITING

CANDY DEPOSITING MACHINE

糖果实验浇注机





技术规格 SPECIFICATION

生产能力	Capactity	15-30粒/分
浇注量	Weigt of depositing	2-10克
浇注数量	Number of depositing	1-2粒/次
糖型	Candy shape	根据客户需求
装机容量	Total power	3kw
外形尺寸	Oversize	1300X1000X1600mm
整机重量	Total weight	300 - 450kg



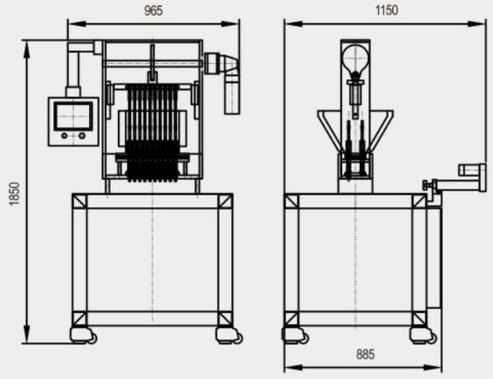


性能及特点 PURPOSE AND CHARACTERISTIC

BLCD 型全伺服糖果浇注实验机是一种实验室或小批量糖果生产的浇注设备。该机由全伺服电机控制，触摸屏菜单式操作。可用于硬糖，软糖，太妃糖等糖果的浇注，是理想的糖果浇注实验设备。

BLCD full servo candy depositing machine is equipment for laboratory or small batch candy production. The machine is controlled by full servo motor and operated by touch screen menu. It can be used for depositing candy such as hard candy, jelly candy and toffee. It is an ideal lab candy depositing equipment.

布局图 LAYOUT



试验机
Lab candy depositor



BCM-001



话梅	20孔	双排
糖尺寸	糖重	间距
24x15.7mm	4.5g	28.6x38.1mm
26x16mm	6.5g	



BCM-002



杏仁	20孔	双排
糖尺寸	糖重	间距
28x17.5x8.5mm	4g	28.6x38.1mm
30x16x10mm	5.2g	
28x18x11mm	5.5g	



BCM-009



椭圆扣	33孔	三排
糖尺寸	糖重	间距
23.8x17.5x13mm	4.6g	25.4x25.4mm



BCM-010



椰子	20孔	双排
糖尺寸	糖重	间距
24x18x9mm	4.2g	28.6x38.1mm



BCM-003



纽扣	20孔	双排
糖尺寸	Φ16/18/20/22/23/24/25/26/27/x10mm	间距 28.6x38.1mm



BCM-004



椭圆	20孔	双排
糖尺寸	糖重	间距
17.6x26x11mm 15.1x19x7mm 11.5x17.5x10mm 20x12x8mm	4.7g 3.3g 2.5g 2.5g	28.6x38.1mm



BCM-011



阿尔卑斯	20孔	双排
糖尺寸	糖重	间距
Φ19x10.5mm Φ20x10.5mm Φ20x12mm Φ20x13mm	3.2g 3.5g 4g 4.2g	28.6x38.1mm



BCM-012



玉米	20孔	双排
糖尺寸	糖重	间距
Φ14.2x32mm	4.6g	28.6x38.1mm



BCM-005



椭圆纽扣	20孔	双排
糖尺寸	糖重	间距
24.5x18x11mm 27x21x12mm 27x20x12mm 26x20x11mm 24x18x11mm 25x18x11mm	4.8g 6.6g 6.2g 5.8g 4.8g 5.5g	28.6x38.1mm



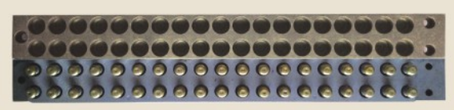
BCM-006



椭圆扣	20孔	双排
糖尺寸	糖重	间距
23.8x15x8.5mm	3.8g	28.6x38.1mm
25x16x10.5mm	5.2g	



BCM-013



纽扣	38孔	双排
糖尺寸	糖重	间距
Φ25.5x10mm	5g	27x38.1mm



BCM-014



虫子	10孔	单排
糖尺寸	糖重	间距
70.5x12x9.5mm	8.5g	28.6x38.1mm



BCM-007



小圆	20孔	双排
糖尺寸	糖重	间距
Φ15x10mm Φ21.5x11.5mm Φ16.8x15mm Φ18.8x7.5mm	2.4g 4.8g 4.5g 3g	28.6x38.1mm



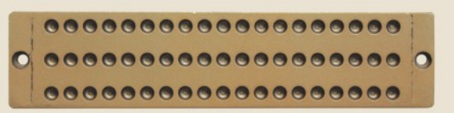
BCM-008



草莓&菠萝	20孔	双排
糖尺寸	糖重	间距
25x15x6.5mm	2.5g	28.6x38.1mm



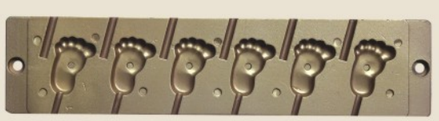
BCM-015



小圆	57孔	三排
糖尺寸	糖重	间距
Φ11x7.5mm	1.3g	14.3x25.4mm



BCM-016



脚丫棒	6孔	单排
糖尺寸	糖重	间距
44x31x8mm	8.5g	45mm



BCM-017



水果软糖	20孔	单排
糖尺寸	糖重	间距
	8g	28.6mm



BCM-018



球棒	20孔	单排
糖尺寸	糖重	间距
任意外径	任意克重	30x68mm



BCM-019



小熊	20孔	双排
糖尺寸	糖重	间距
26.6x16.7x10.5mm		28.6x38.1mm



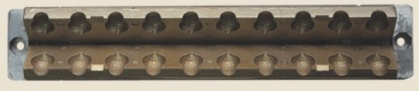
BCM-020



牛头扁棒	12孔	双排
糖尺寸	糖重	间距
36x35x10.5mm		28.6x38.1mm



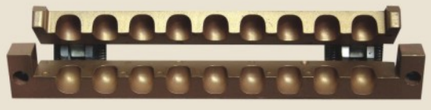
BCM-021



草莓	10孔	单排
糖尺寸	糖重	间距
17.6x21mm	4.2g	28.6mm
15.5x18.5mm	3.5g	
14.5x18mm	3.2g	



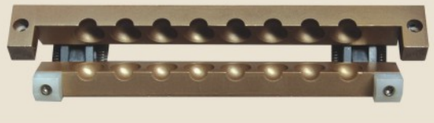
BCM-022



面包型	9孔	单排
糖尺寸	糖重	间距
31x18.5mm	5.5g	26mm



BCM-023



圆球棒	8孔	单排
糖尺寸	糖重	间距
Φ20mm	6.3g	28.6mm
Φ21mm	7g	
Φ23mm	9g	
Φ24mm	10.5g	
Φ25mm	12g	



BCM-024



猴头棒	8孔	单排
糖尺寸	糖重	间距
39x34x9.3mm	9g	98x38.1mm



BCM-025



圆	10孔	单排
糖尺寸	糖重	间距
Φ27x13.5mm	14g	28.6mm

BCM-026



圆	10孔	单排
糖尺寸	糖重	间距
Φ26x11mm	5.5g	28.6mm

BCM-027



圆	10孔	单排
糖尺寸	糖重	间距
Φ27.5x14.5mm	6.5g	28.6mm

BCM-028



腰圆	6孔	单排
糖尺寸	糖重	间距
37x21.6x18.3mm	9.2g	42mm

BCM-029



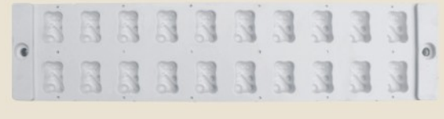
圆	20孔	双排
糖尺寸	糖重	间距
Φ22.5x12.5mm Φ20x12mm Φ22x12mm	4.5g 3.8g 4g	28.6x38.1mm

BCM-030



圆	20孔	双排
糖尺寸	糖重	间距
25.4x19x11.6mm	4.8g	28.6x38mm

BCM-031



小熊	20孔	双排
糖尺寸	糖重	间距
25. 6x13x11.6mm		28.6x38.1mm

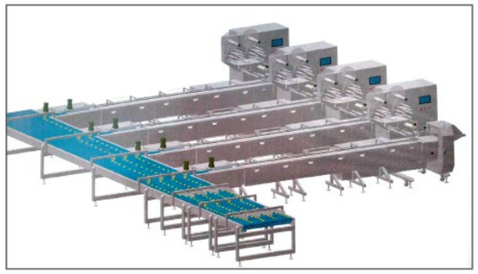
BCM-032



长方形	64孔	四排
糖尺寸	糖重	间距
39.5x19.5x16mm	5.8g	30x42mm

JY-L1000 高速全自动理料枕式包装线

High speed full automatic feeding pillow packaging machine



通过 CE 认证 CE APPROVED





主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	包装物规格 /Products Dimenson
JY-L1000	50-800包/分 (packs/minute)	15-200*15-60*5-30mm

总重量 /Total weight	总功率 /Total power	电源 /Power Source
3500kg	9.5kw	380V 50Hz

注:用户如有特殊规格,本公司可另行设计制造。可根据客户包装物和使用市场需求,设计多种理料公共结构。

Renarjs: if there is any special requirements on the specifications, we can do the special design.We can do the customized design according to customer's products and marketing demand.

用途

适用于表层脆弱,易损伤物品的枕式包装,如巧克力、威化、膨化、米果、蛋糕、瑞士卷、沙琪玛、牛轧糖、酥糖、松塔、棉花糖等糖果及其涂层制品等包装。

Application

It is applied for the pillow packing of products with easy broken surface,such as chocolate,water,puffing food,rice cake,cake,Swiss roll,caramel treats,nougat,candy floss and other types of candies or enrobing products.

特点

1、先进的全伺服控制系统,传动结构简单,故障率低,低噪音平稳运行。

2、可直接连接生产流水线,使送料、成型、填充、封口整个过程实现自动化,提高生产效率降低成本。

3、控制系统采用高品质电器元件,触摸屏显示,良好的人机界面,操作简单,直观、方便。

4、带自动接膜装置,可实现不停机更换包装膜,提高生产效率。

5、理料皮带可实现无工具快速拆装,并在皮带下方配接渣槽,方便维护和清洁,省时省力。

6、有包装物自动检测系统,真正实现无空包,包装率达到 100%。

Characteristics

1、Advanced full servo control system and simple transmission construction,low maintenance and low noise;

2、It can be connected directly with the production line and make the products sending,forming,filling and sealing an full automation process.It improves the working efficiency and reduce the cost.

3、The control system adopts high quality electronic parts.With touch screen and friendly machine-human interface,it is easy to operate and you can see the machine working processes clearly.

4、With paper splicer system and it can change the film roller automatically without stop,which improves the working efficiency.

5、The feeding belts don' t need tools to release or install.There is wastage plate under the belts and it is easy for maintenance and clean and it saves time and labor.

6、With product-inspecting system and it helps to achieves the real no-empty package.The packing rate is 100%.

JY-L600 高速斜盘理料枕式包装机
High speed plate feeding pillow packing machine

通过 CE 认证 CE APPROVED





主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	包装物规格 /Products Dimenson
JY-L600	50-800 包 / 分 (packs/minute)	20-150(长 .L)*10-60(宽 .W)*8-30(高 .H)mm

总重量 /Total weight	总功率 /Total power	电源 /Power Source
1700kg	7.3kw	380V 50Hz

注:用户如有特殊规格,本公司可另行设计制造。可根据客户包装物和使用市场需求,设计多种理料公共结构。
Renarjs: if there is any special requirements on the specifications, we can do the special design.We can do the customized design according to customer's products and marketing demand.

用途

主要针对米果.燕麦巧克力.蛋卷.饼干.膨化.牛轧糖.酥糖.松塔.棉花糖.果仁酥等圆形、圆柱形、扁圆形、半圆形等外形规则的产品包装。

Application

It is applied for the pillow packing of rice cake,oat chocolate,egg roller ,biscuits ,puffing products ,nougat,crisp candy,candy floss and other products of round shape,cylindrical shape,oval shape,half round shape and other regular shapes.

特点

1、先进的全伺服控制系统,传动结构简单,故障率低,低噪音平稳运行。
2、可直接连接生产流水线,便送料、成型、填充、封口整个实现自动化,提高生产效率降低成本。
3、控制系统采用高品质电器元件,触摸屏显示,良好的人机界面,操作简单,直观,方便。
4、带自动接膜装置,可实现不停机更换包装膜,提高生产效率。
5、理料皮带可实现无工具快速拆装,并在皮带下方配接渣槽,方便维护和清洁,省时省力。
6、有包装物自动检测系统,真正实现无空包,包装率达到 100%。

Characteristics

1、Advanced full servo control system and simple transmission construction,low maintenance and low noise;
2、It can be connected directly with the production line and make the products sending,forming,filling and sealing an full automation process.It improves the working efficiency and reduce the cost.
3、The control system adopts high quality electronic parts.With touch screen and friendly machine-human interface,it is easy to operate and you can see the machine working processes clearly.
4、With paper splicer system and it can change the film roller automatically without stop,which improves the working efficiency.
5、The feeding belts don' t need tools to release or install.There is wastage plate under the belts and it is easy for maintenance and clean and it saves time and labor.
6、With product-inspecting system and it helps to achieves the real no-empty package.The packing rate is 100%.

JY-LS800 高速全自动理料双扭结包装机
High Speed Automatic Feeding and Double twist packing machine

通过 CE 认证 CE APPROVED





主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	包装物规格 /Products Dimenson
JY-LS800	50-400包/分 (packs/minute)	15-42*15-30*6-25mm

总重量 /Total weight	总功率 /Total power	电源 /Power Source
2800kg	8.5kw	380V 50Hz

包装材料 /Wrapping Material
玻璃纸、PVC、CPP、蜡纸、复合材料(扭结专用)等

注:用户如有特殊规格,本公司可另行设计制造。可根据客户包装物和使用市场需求,设计多种理料公共结构。
Note: if the user has special specifications, the company can design and manufacture separately. A variety of materials and public structures can be designed according to customer packaging and market demand.

性能特点

用途: 适用于巧克力、高粱饴、酥糖、牛轧糖等物品的自动理料双扭结包装。

特点:
1、先进的全伺服控制系统,传动结构简单,故障率低,低噪音平稳运行。
2、可直接连接生产流水线,便送料、成型、填充、封口整个过程实现自动化,提高生产效率降低成本。
3、控制系统采用高品质电器元件,触摸屏显示,良好的人机界面,操作简单,直观、方便。
4、双卷膜结构,可配内外膜。
5、理料皮带可实现无工具快速拆装,并在皮带下方配接渣槽,方便维护和清洁,省时省力。
6、有包装物自动检测系统,真正实现无空包,包装率达到 100%。

Characteristics

1、Advanced full servo control system and simple transmission construction,low maintenance and low noise;
2、It can be connected directly with the production line and make the products sending,forming,filling and sealing an full automation process.It improves the working efficiency and reduce the cost.
3、The control system adopts high quality electronic parts.With touch screen and friendly machine-human interface,it is easy to operate and you can see the machine working processes clearly.
4、two roller structure, can be install the inner and outer film.
5、The feeding belts don' t need tools to release or install.There is wastage plate under the belts and it is easy for maintenance and clean and it saves time and labor.
6、With product-inspecting system and it helps to achieves the real no-empty package.The packing rate is 100%.

JY-ZB900 三伺服高速全自动枕式包装机

Three servo motors high speed automatic pillow packing machine

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主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	包装物形状 /Shape
JY-ZB900	50-1100 粒 / 分 (grains/minute)	圆片形、球形、正方形、长方形、椭圆形、腰圆形、圆柱形等

总重量 /Total weight	总功率 /Total power	电源 /Power Source	外形尺寸 /Dimensions
850kg	4.5kw	220V 50Hz	3450*1300*1600 (mm)

成型袋长 /Finished Bag Size	包装材料 /Wrapping Material
45-120mm	opp、cpp、pet 镀铝膜、铝塑膜、纸塑、纸胶等单层多层等可热封材料

注:用户如有特殊规格,本公司可另行设计制造。可根据客户包装物和使用市场需求,设计多种理料公共结构。

Note: if the user has special specifications, the company can design and manufacture separately. A variety of materials and public structures can be designed according to customer packaging and market demand.

性能特点

用途: 适用于固态有规则形状物品的颗粒包装,如糖果巧克力、牛肉粒、果脯等。

特点:

1、三伺服触摸屏控制系统;

2、配备超大理料盘、理料效果好、空包率低;

3、结构设计经久耐用,机器单个部位可独立操作,维修、调试方便;

4、可另选配自动下料斗、定制不锈钢外壳机型等;

5、该机具有包装速度快、运转平稳,噪音低等优点。经包装后的物品外形美观,密封性强,卫生条件好,保存期长。

Features

Application: This machine is used for packing candies as well as other solid products

Charcteristics:

1. With three servo touch screen control system.
2. With super feeding plate. feeding better and less empty package.
3. Durable structure design prolongs the machine using time and the machine can work separately, easy to install.
4. You can choose vibrator and stainless steel construction for your options.
5. High speed. work stable, low noise, nice package, good seal and the products can keep for long time.

JY-ZB1200 三伺服高速全自动枕式包装机

Three servo motors high speed automatic pillow packing machine

通过 CE 认证 | CE APPROVED





主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	包装物形状 /Shape
JY-ZB1200	50-1200 粒 / 分 (grains/minute)	圆片形、球形、正方形、长方形、椭圆形、腰圆形、圆柱形等

总重量 /Total weight	总功率 /Total power	电源 /Power Source	外形尺寸 /Dimensions
800kg	4.5kw	220V 50Hz	2450*1300*1600 (mm)

成型袋长 /Finished Bag Size	包装材料 /Wrapping Material
45-80mm	opp、cpp、pet 镀铝膜、铝塑膜、纸塑、纸胶等单层多层等可热封材料

注:用户如有特殊规格,本公司可另行设计制造。可根据客户包装物和使用市场需求,设计多种理料公共结构。

Note: if the user has special specifications, the company can design and manufacture separately. A variety of materials and public structures can be designed according to customer packaging and market demand.

性能特点

用途: 适用于固态有规则形状物品的颗粒包装,如糖果、巧克力、果脯等

特点:

1、三伺服触摸屏控制系统;

2、配备超大理料盘、理料效果好,空包率低;

3、结构设计经久耐用,机器单个部位可独立操作,维修、调试方便

4、两个纸筒架,并可配备自动接膜装置,可直接实现不停机换包装膜;

5、可另选配自动下料斗、定制不锈钢外壳机型等;

6、该机具有包装速度快、运转平稳、噪音低等优点。经包装后的物品外形美观、密封性强、卫生条件好、保存期长。

Features

Application: This machine is used for packing candies as well as other solid products

Charcteristics:

1. With three servo touch screen control system.
2. With super feeding plate. feeding better and less empty package.
3. Durable structure design prolongs the machine using time and the machine can work separately, easy to install, and easy for maintenace.
4. With double paper rollers and can equip paper splicer system, the wrapping paper can be used continuously without stop.
5. You can choose vibrator and stainless steel construction for your options.
6. High speed. work stable, low noise, nice package, good seal and the products can keep for long time.

JY-ZB400 三伺服高速全自动枕式包装机

Three servo motors high speed automatic pillow packing machine

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主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	外形尺寸 /Dimensions
JY-ZB400	50-400 粒 / 分 (grains/minute)	3950*900*1600 (mm)
总重量 /Total weight	**总功率 /Total power**	**电源 /Power Source**
600kg	2.8kw	220V 50Hz
成型袋长 /Finished Bag Size	**包装材料 /Wrapping Material**	
50-1000mm	opp、cpp、pet 镀铝膜、铝塑膜、纸塑、纸胶等单层多层等可热封材料	

注：用户如有特殊规格，本公司可另行设计制造。可根据客户包装物和使用市场需求，设计多种理料公共结构。

Note: if the user has special specifications, the company can design and manufacture separately. A variety of materials and public structures can be designed according to customer packaging and market demand.

性能特点

用途 适用于各种形状固态物品的包装,如饼干、巧克力、特长型糖果、面包、蛋黄派、速食面、棒冰、冰淇淋、月饼等食品、药品、日用品、航空刀叉、五金配件等的枕式包装。

特点：

1、三伺服触摸屏控制系统；

2、结构设计经久耐用，机器单个部位可独立操作，维修、调试方便；

3、具有运转平衡，密封性好、包装速度快等特点。

Features

Application: This machine is used for the pcaking of solid products with regular shapes,succh as biscuits, chocolate, extra-long candy, bread, yolk pie, noodles, icelolly,icecream, moocake, medicine, folk&knife and other hardwares.

Charcteristics:

1. With three servo touch screen control system.
2. Durable structure design prolongs the machine using time and the machine can work separately, easy to install, and can easy for maintenance.
3. It works stably, seal well and high speed.

JY-ZB450 三伺服全自动枕式包装机

Three servo motors full automatic pillow packing machine

通过 CE 认证 | CE APPROVED



主要技术参数 Main specifications

机型 /Model	包装速度 /Packaging speed	外形尺寸 /Dimensions
JY-ZB450	20-180 粒 / 分 (grains/minute)	4300x1190x1630 (mm)
总重量 /Total weight	**总功率 /Total power**	**电源 /Power Source**
980kg	4KW	220V 50Hz
最大膜宽 /Max film width	**包装材料 /Wrapping Material**	
小于450(mm)	opp、cpp、pet 镀铝膜、铝塑膜、纸塑、纸胶等单层多层等可热封材料	
制袋尺寸/Bag size	**袋长 Length (mm)**	65-600
	袋宽 Width (mm)	30-180
	产品高 Height (mm)	5-100 (最大) maximum

注：用户如有特殊规格，本公司可另行设计制造。可根据客户包装物和使用市场需求，设计多种理料公共结构。

Note: if the user has special specifications, the company can design and manufacture separately. A variety of materials and public structures can be designed according to customer packaging and market demand.

性能特点

用途： 巧克力、水饺、汤圆、饼干、沙琪玛、大根火腿肠、块状方便面、汉堡包等全自动/半自动理料包装。

特点：

1.整机3伺服驱动，效率高，性能稳定。

2.传动伺服结构，封切位置准确、停机位置、打印位置可任意设置。

3.两个纸筒架，将薄膜置于滚筒轴上自动调整薄膜中心位置。

4.包装范围扩宽，适应多种产品规格。

5.触摸屏显示，良好的人机界面，操作简单，直观、方便。

Features

Application:

Automatic/semi-automatic packing of chocolate, dumplings, rice dumpling, biscuits, Sachima, big root ham sausage, instant noodles, hamburgers, etc.

Charcteristics:

1. The whole machine is driven by 3 servo motors, with high efficiency and stable performance.
2. The transmission servo structure allows for accurate sealing and cutting positions, as well as adjustable stopping and printing positions.
3. Double paper rollers, place the film on the roller shaft and automatically adjust the center position of the film.
4. Expand the packaging range to accommodate multiple product specifications.
5. Touch screen display, good human-machine interface, simple operation, intuitive and convenient.

Wrapping

Pillow Cut and Wrap Machine







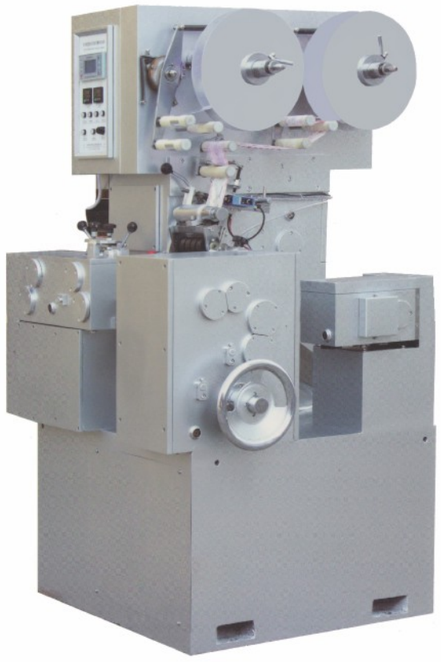


Technical Parameters

Model	DL-600H	DL-1000H
Packing speed	50-500pcs/min	50-1000pcs/min
Machine Dimension	2000*1200*1700mm	2100*1200*1700mm
Net Weight	1000KG	1100KG
Power	380/220V	
Wrapping materials	OPP/CPP OPP/PE/PET, heating sealing materials.	
Power	5.5KW	7.5KW

Twist or Fold Cut and Wrap Machine

Wrapping







Technical Parameters

Model	DL-500C
Packing speed	50-500pcs/min
Machine Dimension	1440*1200*1800mm
Net Weight	1300KG
Power	380/220V
Candy shape	Rectangular, square, cylindrical shape
Power	3kw